

4620 W 19th Street Cicero, IL 60804 Phone: 773.906.4875 accuratemetalfab.com

Accurate Metal Fabricating has been providing sheet metal fabrication and perforating for over 75 years. Capabilities include: Laser cutting, robotic and manual welding, punching, forming, powder coating, assembly, value added engineering and prototyping on steel, stainless steel, aluminum, galvanized, and galvannealed from 28 gauge to 1".













210,000 SQUARE FEET OF MANUFACTURING SPACE PRODUCT CAPABILITIES 5-Stage Wash System

Thickness: 28 Gauge to 1" Hot/Cold Rolled Steel Galvanneal/Galvanized Stainless Steel Aluminum, Brass, Copper Nickel Alloys

PROCESS CAPABILITIES Primary Operations

17 press brakes - Accurpress - max bend length 127"
6 - Turret Presses - EMZ 3610 NT Bystronic C KW Laser Cell
Amada Fiber and NT Lasers with automated loading
Motoman HD20D-6 DX100 - Robotic Welder
6 - Manual MIG Welding Machines
3 - Manual TIG Welding Machines
3 - Amada TS3SNT spot welders

2 - Additional spot welders

Secondary Operations

Punch Presses – Shears & Levelers Drilling Presses – Stamping Presses CNC Horizontal Mills & Wire EDM Slitting & Notching Riveting Radius Rollers & Precision Rollers Large Tooling Library

In-House Finishing Operations

Grinding & Finishing Polishing, Deburring NEW Powder Coating Paint Line-1063'



DESIGN • ENGINEER • INNOVATE MANUFACTURER'S REP AGENCY www.LighthouseSalesGroup.com 5-Stage Wash System Quick Cube fast color change Booth 8X Automatic Coating System – w/Manual Spray stations All Powder Types – Including Epoxy, polyester and Zinc-rich primer

OUTSIDE OPERATIONS

Plating, Anodizing, Kynar or PU DF Resin Silk Screen Graphics & Logos Hard Coat & Oxides Passivate & Phosphates

VALUE ADDED SERVICES

Engineering & Design Services Prototyping & Short Run Lights Out Capabilities Assembly & Fulfillment VMI – Vendor Managed Inventory

CERTIFICATIONS

ISO 9001:2015 Certified

MARKETS SERVED

OEM Components & Assemblies Retail/POP Merchandising & Display Lighting Fixtures Industrial Carts Enclosures & Cabinets HVAC – Guards & Grills Architectural & Landscape Medical Security – Transportation Military Weapon Racks

Chris Bielawski • 815-391-3776 Email: cbielawski@lighthousesalesgroup.com www.lighthousesalesgroup.com

Mailing Address: PO Box 2011, Loves Park, IL 61130 Shipping Address: 5826 Candover Rd., Loves Park, IL 61111

