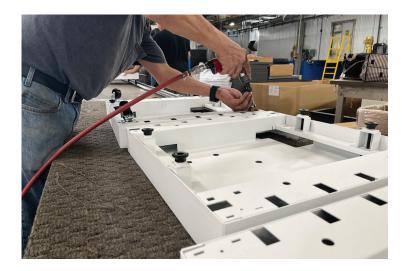


4620 W 19th Street Cicero, IL 60804 Phone: 773.906.4875 accuratemetalfab.com

Accurate Metal Fabricating has been providing sheet metal fabrication and perforating for over 75 years. Capabilities include: Laser cutting, robotic and manual welding, punching, forming, powder coating, assembly, value added engineering and prototyping on steel, stainless steel, aluminum, galvanized, and galvannealed from 28 gauge to 1".













# 210,000 SQUARE FEET OF MANUFACTURING SPACE PRODUCT CAPABILITIES 5-Stage Wash System

Thickness: 28 Gauge to 1" Hot/Cold Rolled Steel Galvanneal/Galvanized Stainless Steel Aluminum, Brass, Copper Nickel Alloys

#### PROCESS CAPABILITIES Primary Operations

17 press brakes - Accurpress - max bend length 127"
6 - Turret Presses - EMZ 3610 NT Bystronic C KW Laser Cell
Amada Fiber and NT Lasers with automated loading
Motoman HD20D-6 DX100 - Robotic Welder
6 - Manual MIG Welding Machines
3 - Manual TIG Welding Machines
3 - Amada TS3SNT spot welders

2 - Additional spot welders

### **Secondary Operations**

Punch Presses – Shears & Levelers Drilling Presses – Stamping Presses CNC Horizontal Mills & Wire EDM Slitting & Notching Riveting Radius Rollers & Precision Rollers Large Tooling Library

# **In-House Finishing Operations**

Grinding & Finishing Polishing, Deburring NEW Powder Coating Paint Line-1063'



DESIGN • ENGINEER • INNOVATE MANUFACTURER'S REP AGENCY www.LighthouseSalesGroup.com 5-Stage Wash System Quick Cube fast color change Booth 8X Automatic Coating System – w/Manual Spray stations All Powder Types – Including Epoxy, polyester and Zinc-rich primer

## **OUTSIDE OPERATIONS**

Plating, Anodizing, Kynar or PU DF Resin Silk Screen Graphics & Logos Hard Coat & Oxides Passivate & Phosphates

### VALUE ADDED SERVICES

Engineering & Design Services Prototyping & Short Run Lights Out Capabilities Assembly & Fulfillment VMI – Vendor Managed Inventory

### CERTIFICATIONS

ISO 9001:2015 Certified

### **MARKETS SERVED**

OEM Components & Assemblies Retail/POP Merchandising & Display Lighting Fixtures Industrial Carts Enclosures & Cabinets HVAC – Guards & Grills Architectural & Landscape Medical Security – Transportation Military Weapon Racks

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