

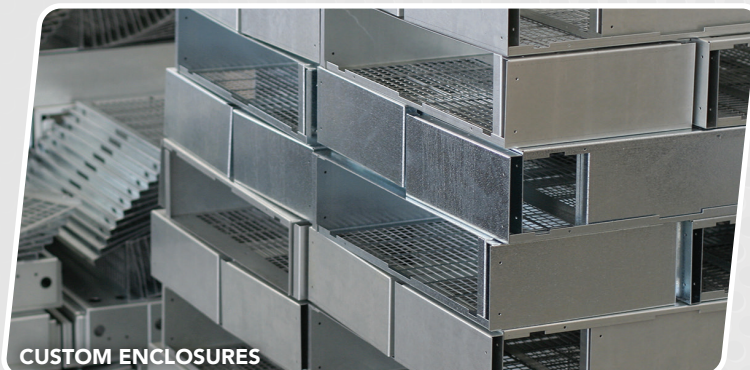
## PRECISION SHEET METAL FABRICATION

Accurate has been providing precision sheet metal fabrication for 75 years. We understand the needs of manufacturers and metal fabricators.

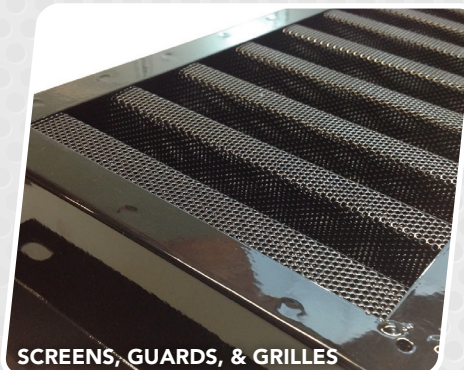
We know that your goal is to bring the best possible product to market, on-time, and at the lowest possible price.

We meet these needs through close collaboration of engineering and logistics, an array of services, and responsive support from initial quote through final delivery.

We have the experience and capacity to handle extremely large jobs. Our main goal is to provide you the product you need, on-time, within budget, and to your specifications.



CUSTOM ENCLOSURES



SCREENS, GUARDS, & GRILLES

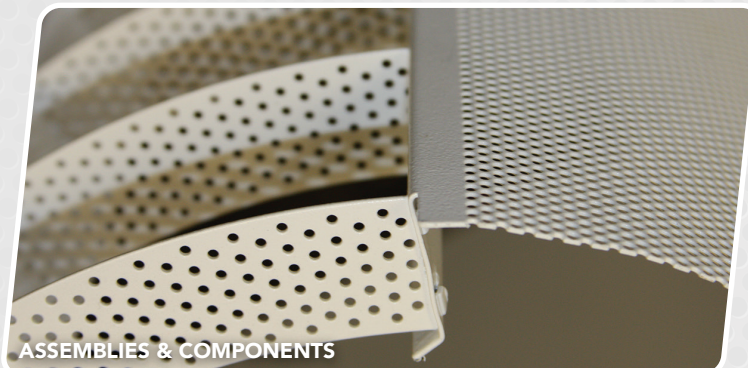
- 75 Years of Precision Sheet Metal Fabrication
- Experienced Design, Engineering & Prototyping
- CNC Laser, CNC Turrets, CNC Forming, Manual Welding, & Robotic Welding
- Fabricating and Welding (MIG, TIG & Spot) of All Types of Metal Including Carbon Steel, Aluminum & Stainless Steel
- PEM Hardware Insertion, Riveting & Assembly Capabilities
- Specializing in Medium to Large Production Runs

WE PROVIDE SOLUTIONS FROM SIMPLE FABRICATED METAL PARTS TO FULLY ASSEMBLED PRODUCTS READY TO SHIP DIRECT TO YOUR CUSTOMERS.

**CALL OR VISIT US ONLINE TODAY TO REQUEST A QUOTE!**



PARTS & BLANKS

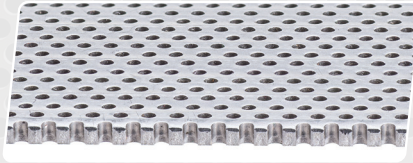
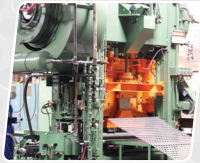


ASSEMBLIES & COMPONENTS



# CAPABILITIES AND SERVICES

Accurate has over 210,000+ square feet of manufacturing with a full spectrum of state-of-the-art machines and experienced, dedicated personnel. We deliver on each project with capabilities from engineering & design to warehousing & drop shipping, along with everything in between.



## PERFORATING

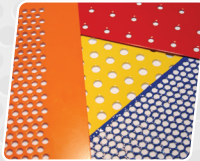
For more than 70 years, Accurate has been providing a wide range of perforated materials and components for use in store fixture, agricultural, architectural, audio, electronic, HVAC and many other applications.

- Materials thickness ranging from 24 gauge to 1/4"
- Sheet and coil widths up to 72" wide
- Holes ranging from .045" to 4" in diameter
- A variety of metals and other materials
- Sheets, coils, blanks, & fabricated components
- Tool library with more than 2,000 patterns
- Basic holes and slots to hexagons and decorative patterns
- Custom patterns can often be developed
- Stocking program available for large orders
- Fabrication including corrugating & forming

## SHEET METAL FABRICATING

Together with our custom perforating abilities, we offer a full range of metal customization and precision fabrication techniques that bring your design to reality. Our production processes are expandable and flexible, with modern equipment and an experienced and caring staff who are ready to meet your needs.

- Laser Cutting, Punching, Forming & Perforating
- Robotic, Spot, TIG & MIG Welding
- Shearing, Grinding, Polishing & Secondary Machining
- Hardware Installation & Final Assembly
- Tubular Riveting & Pop Riveting
- Integrating other materials such as wood, wire, steel tubing & plastic.



## FINISHING

Our expertise doesn't end when the presses are done. Our finishing capabilities are unrivaled. We have a skilled team that performs the full range of post-press techniques from custom finishing and graphics to riveting and hardware installation.

- Silk Screening Graphics & Logos
- Decaling Graphics & Logos
- Stock & Custom Powder Coating Finishes
- Four Color-Offset Metal Screen Printing
- Plating, Anodizing, & PVDF Resin
- Polishing, Deburring, & Timesaving Machines
- Riveting & Hardware Installation

## ASSEMBLY & FULFILLMENT

Our experienced staff, warehouse, and shipping docks are the heart of Accurate's complete post-fabrication services. Our comprehensive packout and assembly operation handles any size job on-time. Our quality control department oversees all fulfillment work, coordinating supplies, storage, and drop shipping for seamless Just-In-Time processes and unequaled product quality. Accurate also maintains strong relationships with LTL and truckload carriers for smooth shipping transactions.

- Intricate Product & Display Assembly
- Detailed & Comprehensive Packaging
- Coordinated Drop Shipping
- Quality Controlled Warehousing

## TOOLING & EQUIPMENT

Our facility is filled with extremely high-tech equipment that can perforate and fabricate metal to the most exacting tolerances, in thousands of different ways. From flowing curves to quick, inexpensive stampings, Accurate has the equipment that gets the job done right.

- In-House Design & Machining of Precision Tools
- Thousands of Tools In-Stock
- Over 25 Perforating Presses
- New Amada FLCAJ 3015 3-Axis Fiber Laser Cutting System
- Motoman HP20D-6 DX100 Robotic Welder w/ Fronius Cold Metal Transfer MIG welding unit



- Multiple Amada CNC Turret Presses including the large EMZ 3610
- Amada 8-Axis 143 & 88 Ton HDS CNC Press Brakes
- Radius Rollers and Precision Rollers
- RAS FLEXbend Panel Bender
- Punch Presses, Shears, & Levelers
- CNC Horizontal Mills and Wire EDM
- MIG, TIG, & Spot Welding Equipment

**CALL OR VISIT US ONLINE TODAY TO REQUEST A QUOTE!**

**Chris Bielawski • 815-391-3776**  
**Email: [cbielawski@lighthousesalesgroup.com](mailto:cbielawski@lighthousesalesgroup.com)**  
**[www.lighthousesalesgroup.com](http://www.lighthousesalesgroup.com)**

**Mailing Address:**  
**PO Box 2011, Loves Park, IL 61130**  
**Shipping Address:**  
**5826 Candover Rd., Loves Park, IL 61111**